

# ODM & OEM 鋁鋼 / 15 個

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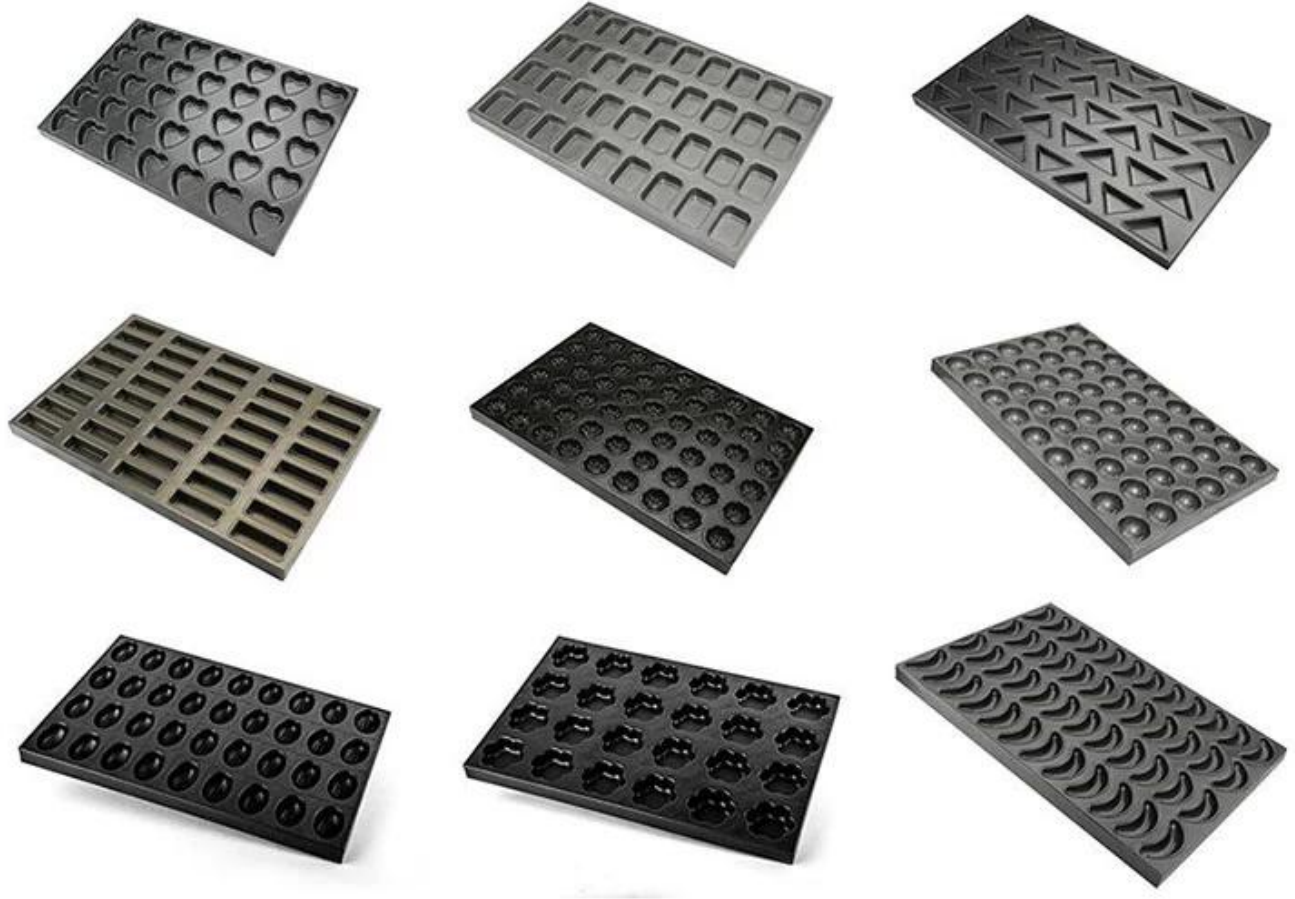


**POWDER COATING**

1. Preparation of the surface: The surface to be coated must be clean, dry, and free of any contaminants. It should be prepared by sandblasting or mechanical cleaning to ensure a rough, porous surface for the powder to adhere to.
2. Application of the powder: The powder is applied to the surface using an electrocoat gun. The gun is held at a distance of approximately 10-15 cm from the surface and is moved back and forth to ensure even coverage. The powder is attracted to the surface by the electrostatic charge.
3. Curing of the powder: The coated surface is then cured in an oven. The temperature and time of curing depend on the type of powder used. The curing process causes the powder to melt and flow together, forming a continuous, protective film.
4. Inspection of the coating: After curing, the surface is inspected for any defects, such as pinholes, blisters, or uneven thickness. The coating should be uniform and free of any visible imperfections.
5. Final finishing: The coated surface may be polished or buffed to achieve a smooth, glossy finish. This step is optional and depends on the requirements of the application.







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**Showing Room**

**Baguette Tray**



**Sheet pan  
Drying pan**



**Multi-Mold  
Baking Tray**









